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(54) Title: POLYMER COATED SURFACES FOR MICROARRAY APPLICATIONS

(57) Abstract: Methods are provide for modifying a solid support, such as a glass slide, by silylating with an agent having the formula  $H_2N$ -( $CH_2$ )<sub>n</sub>- $SiX_3$  where n is between 1 and 10, and X is independently chosen from OMe, OEt, C1, Br, or I, then activating with a crosslinking reagent, followed by reacting with an amine-containing polymer. The support can optionally be reacted with a crosslinking reagent again. The support thus modified may be used to make arrays and microarrays where a plurality of targets are stably associated with the support and arranged in a defined manner.

## POLYMER COATED SURFACES FOR MICROARRAY APPLICATIONS

#### FIELD OF INVENTION

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The present invention relates generally to the field of arrays and microarrays and, more particularly, to compositions and methods for modifying the solid supports of the arrays and microarrays.

## BACKGROUND OF THE INVENTION

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Microarrays having a plurality of polymeric molecules spatially distributed over and stably associated with the surface of a solid support are becoming an increasingly important tool in bioanalysis and related fields. Microarrays of both polypeptides and polynucleotides have been developed and find use in a variety of applications, such as gene sequencing, monitoring gene expression, gene mapping, bacterial identification, drug discovery, and combinatorial chemistry. One area in particular in which microarrays find use is in gene expression analysis.

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The current methods of manufacturing arrays and microarrays immobilize the polynucleotides at specific sites on solid supports by either synthesizing the polynucleotides at the desired position, or by presynthesizing the polynucleotides and then attaching them to the solid support. U.S. Patent No. 5,445,934 discloses a method of on-chip synthesis. In this process, a glass slide is derivatized with a chemical species containing a photocleavable protecting group. Selected sites are deprotected by irradiation through a mask. The deprotected sites are then reacted with a DNA monomer containing a photoprotective group.

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The process of masking, deprotecting, and reacting is repeated for each monomer attached until an array of site-specific polynucleotide sequences is achieved.

Methods for immobilizing pre-synthesized polynucleotides onto solid supports include simple adsorption, ultra violet linking, and covalent attachment. In general, the attachment of unmodified polynucleotides to unmodified solid supports is inefficient. Therefore, the polynucleotides or the solid support has to be modified to enable attachment. Thus, polynucleotides modified with bovine serum albumin adsorb passively to microtiter plates (Southern, E. M. PCT 89/00460), and biotinylated polynucleotides bind tightly to plates or beads that are coated with avidin or streptavidin. In another method, Carrico, et al., U.S. Patent No. 4,806,546, have described treatment of a nylon support with an alkylating agent to introduce amidine groups onto the surface of the nylon. The derived nylon surface possesses the capacity to noncovalently bind single stranded nucleic acids. The noncovalently bound nucleic acids are then used as probes to detect specific target nucleic acids in solution.

In a different approach, the solid support is modified with a suitable functional group and/or linker. Thus, the solid support is modified to carry an active group, such as hydroxyl, carboxyl, amine, aldehyde, hydrazine, epoxide, bromoacetyl, maleimide, and thiol groups (Lund et al., U.S. Patent No. 5,474,895) on its surface to which oligonucleotide can be covalently or non-covalently linked. For example, U.S. Patent No. 5,514,785 to Ness et al. discloses a process for covalently attaching an oligonucleotide to a nylon support. The nylon support is first treated with an amine-containing polymer thereby forming a reactive imidate ester on the surface of the nylon support. The imidate esters on the surface are then reacted with a primary or secondary amine-containing polymer to form amidine residues that are then conjugated with activated polynucleotides. In another method, disclosed in U.S. Patent No. 6,013,789 to Rampal, polypropylene film is first aminated by a plasma discharge in the presence of ammonia gas, and then contacted with an oligonucleotide having a terminal phosphorimidazolide, whereupon the oligonucleotide becomes covalently linked to the polypropylene film via a phosphoramidate bond.

The immobilized polynucleotides can be used to construct arrays or microarrays for hybridization assays. A typical method of using microarrays involves contacting nucleotide sequences contained in a fluid with the sequences immobilized on the microarrays under

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hybridization conditions, and then detecting the hybridization complex. The resultant pattern of hybridized nucleic acids provides information regarding the profile of the nucleotide constituents in the sample tested. A widely used method for detecting the hybridization complex in microarrays is by fluorescence. In one method, probes derived from a biological sample are amplified in the presence of nucleotides that have been coupled to a fluorescent label (reporter) molecule so as to create labeled probes, and the labeled probes are then incubated with the microarray so that the probe sequences hybridize to the complementary sequences immobilized on the microarray. A scanner is then used to determine the levels and patterns of fluorescence.

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The art methods of immobilizing polynucleotides on solid support usually result in low coupling yields. In addition, the polynucleotides are bound on the flat two-dimensional surface of the substrate, whereas it is thought that binding the polynucleotides within a three-dimensional polymer matrix would enable more efficient hybridization. Thus, there exists a need for methods and procedures for immobilizing polynucleotides to solid support for fabricating arrays and microarrays.

### SUMMARY OF THE INVENTION

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Methods are provided for modifying a solid support by silylating the support with an agent having the formula  $H_2N$ - $(CH_2)_n$ - $SiX_3$  where n is between 1 and 10, and X is independently chosen from OMe, OEt, OPr, Cl, Br, or I, then activating with a crosslinking reagent, followed by reacting with an amine-containing polymer. The support can be further treated with a cross-linking reagent. A plurality of targets may be stably associated with the support and arranged in a defined manner.

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Also provided are methods of attaching targets to a solid support. The support is silylating with an agent having the formula  $H_2N$ -( $CH_2$ )<sub>n</sub>-SiX<sub>3</sub> where n is between 1 and 10, and X is independently chosen from OMe, OEt, Cl, Br, or I, then activating with a

crosslinking reagent, followed by reacting with an amine-containing polymer. The support can be further treated with a crosslinking reagent. The support is then contacted with the targets that can optionally have a spacer arm at the 5'-end or the 3'-end of the target.

Also provided is an array of polynucleotides made by modifying a glass slide by silylating with an agent having the formula  $H_2N$ - $(CH_2)_n$ - $SiX_3$  where n is between 1 and 10, and X is independently chosen from OMe, OEt, Cl, Br, or I, then activating with a crosslinking reagent, followed by reacting with an amine-containing polymer. The support can optionally be reacted with crosslinking agent. A plurality of polynucleotides are stably associated with the support in a defined manner.

These and other objectives, advantages, and features of the invention will become apparent to those persons skilled in the art upon reading the details of the invention as more fully described below.

#### BRIEF DESCRIPTION OF THE DRAWINGS

Figure 1 provides a schematic representation of the five complimentary 59mer oligonucleotide of SEQ ID NO.: 1-5 to YCF 23 and the five complimentary oligonucleotide of SEQ ID NO.: 6-10 to YCF.44.

Figure 2 illustrates the relative Cy3 signal intensities corresponding to the binding of the YCF 44 polynucleotides onto derivatized glass slides: polyethylenimine (PEI), polylysine or polyhistidine. In this analysis, the signals corresponding to each type of polynucleotide (with or without an aminolinker) at a given concentration were averaged.

Figure 3 illustrates the relative Cy5 signal intensities corresponding to the binding of polynucleotides onto derivatized glass slides: polyethylenimine (PEI), polylysine or polyhistidine. In this analysis, the signals corresponding to each type of polynucleotide (with or without an aminolinker) at a given concentration were averaged.

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#### **DETAILED DESCRIPTION**

Before the present methods, arrays and microarrays are described, it is to be understood that this invention is not limited to particular methods and arrays described, as such may, of course, vary. It is also to be understood that the terminology used herein is for the purpose of describing particular embodiments only, and is not intended to be limiting, since the scope of the present invention will be limited only by the appended claims.

Unless defined otherwise, all technical and scientific terms used herein have the same meaning as commonly understood by one of ordinary skill in the art to which this invention belongs. Although any methods and materials similar or equivalent to those described herein can be used in the practice or testing of the present invention, the preferred methods and materials are now described. All publications mentioned herein are incorporated herein by reference to disclose and describe the methods and/or materials in connection with which the publications are cited.

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#### **DEFINITIONS**

It must be noted that, as used in the specification and the appended claims, the singular forms "a," "an" and "the" include plural referents unless the context clearly dictates otherwise. Thus, for example, reference to "a probe" means that more than one such probe can be present in the composition. Similarly, reference to "a microarray element" or "the microarray element" includes the possibility of one or more microarray elements, and the like.

The term "solid support" refers to any surface onto which targets, such as nucleic acids, may be immobilized for conducting assays and reactions.

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The term "target", "DNA element" or "microarray element" refers to a molecule that has an affinity for a given sample. Targets may be naturally occurring or synthetic molecules, and may be attached, covalently or noncovalently, to a surface, either directly or via a specific binding substance. Examples of targets which can be employed by this

invention include, but are not restricted to, DNA, RNA, oligonucleotides, oligosaccharides, polysaccharides, sugars, proteins, peptides, PNAs, monoclonal antibodies, toxins, viral epitopes, hormones, hormone receptors, enzymes, enzyme substrates, cofactors, and drugs including agonists and antogonists for cell surface receptors.

The term "microarray" refers to an array of targets synthesized or attached or deposited on a substrate, such as paper, nylon or other type of membrane, filter, chip, glass slide, beads, or any other suitable solid support, at high density.

In one embodiment, polynucleotides and activated polynucleotides are attached to an amine treated solid support, such as a glass slide. The attachment can be covalent, non-covalent, or a combination of the two. The array or the microarray thus manufactured may be contacted, under hybridization conditions, with a fluid sample containing labeled nucleic acid probes complementary to the polynucleotide target. The hybridization pattern from the probe may be detected to obtain information about the genetic profile of the labeled nucleic acid sample.

In general, the invention comprises the steps of treating a solid support with a silylating agent to give aminoalkylsilated solid support; reacting the treated solid support with a crosslinking reagent, preferably the multifunctional reagent, cyanuric chloride (i.e., 2,4,6-trichlorotriazine), followed by treatment with an amine-containing polymer, preferably polyethylenimine (PEI); optionally activating the PEI-modified surface with a crosslinking reagent; and then contacting the solid support with targets, such as polynucleotides that may be optionally modified to contain a linker group.

In the present invention, a solid support is treated initially with a silylating agent. The solid support may be composed of any material that is compatible with the fluids with which the surface comes in contact, such as, for example, glass, gel, silicon, fused silica, plastic, ceramic, paper, metal, or other polymers such as nylon. The substrate may be rigid or flexible, and may define a shape that is substantially planar in the shape of a circle, an ellipse, a square, a rectangle, a triangle, or any other convenient substantially planar shape. In the preferred embodiment, a rectangular glass slide is used as the substrate. The silylating agents

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are chosen such that they react with the reactive groups present at the surface of the substrate to form a primary amine. For example, the silylating agent NR'<sub>2</sub>-R-SiX<sub>3</sub>, where R' is independently chosen from hydrogen, methyl, ethyl, or propyl, R is (CH<sub>2</sub>)<sub>n</sub>, where n is 1 to 10, and X is independently chosen from hydrogen, alkyl, Oalkyl, F, Cl, Br, or I, where alkyl is preferably loweralkyl of from 1 to 6 carbon atoms with the proviso that all three X groups together cannot be alkyl, upon reaction with the Si-OH groups present at or near the surface of the glass slide yields aminoalkysilanated glass slides. In the preferred embodiment, the rectangular glass slide is reacted with 3-aminopropyl-trimethoxysilane to yield aminopropylsilanated glass slides.

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The aminoalkylsilanated glass slide may be treated with a multifunctional crosslinking reagent. In one embodiment, the crosslinking reagent contains a reactive group at one end that can react with the nitrogen atom of an amine group to form a nitrogen-carbon bond. Such reactive groups are well known in the art, and include halides, esters, epoxides, and the like. The crosslinking agent additionally contains a protected reactive group at the opposite end that is capable of being deprotected and undergoing further reaction with the amine-containing polymer. Crosslinking reagents include, but are not limited to, N-succinimidyl-4-(iodoacetamido)- benzoate (SIAB), disuccinimidyl suberate, 1-ethyl-3-(dimethylaminopropyl)carbodiimide and 2,4,6-trichlorotriazine (cyanuric chloride). The crosslinking reagent is preferably cyanuric chloride.

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The aminoalkylsilanated substrate treated with the crosslinking reagent may then be reacted with an amine-containing polymer. Any primary, secondary, or tertiary amine-containing polymer may be employed. The amine-containing polymer may be polyethylenimine, polyallylamine, polyvinylamine, polyhistidine, polyornithine, polylysine, and polyarginine. In the preferred embodiment, the solid substrate, having been silylated and activated with the crosslinking reagent, is coated and modified with polyethylenimine (PEI). The resulting PEI-modified surface of the solid surface may optionally be treated with a crosslinking reagent again, such as cyanuric chloride.

The PEI-coated glass slides may be used for manufacturing arrays and microarrays.

In the preferred embodiment, targets are immobilized on the PEI-coated glass slides. The targets may include polynucleotides, oligonucleotides, haptens, cytokines, proteins, peptides, saccharides, and the like. The polynucleotides include nucleic acids in which the phosphodiester linkage has been replaced with a substitute linkage, such as phosphorothioate, methylimino, methylphosphonate, phosphoramidate, guanidine and the like; nucleic acids in which the ribose subunit has been substituted, e.g. hexose phosphodiester; peptide nucleic acids, and the like. The polynucleotides may be single or double stranded, and may be PCR fragments amplified from cDNA. The polynucleotides may cover the known 5' or 3' nucleotide sequence, may be the full length sequence, or may be unique polynucleotides selected from particular areas along the length of the sequence. The polynucleotides used may be polynucleotides that are specific to a gene or genes of interest in which at least a fragment of the sequence is known, or that are specific to one or more unidentified cDNAs which are common to a particular cell type, developmental or disease state. The polynucleotides for use in the present invention may be synthetic polynucleotides or PCR fragments from about 2 to about 50,000 consecutive bases, preferably about 5 to about 500 consecutive bases in length, more preferably about 40-70 bases in length, most preferably about 50 to 65 bases in length. A spacer (linker) arm, i.e., a chemical moiety that extends or links other chemical groups, and preferably is a carbon chain containing from about 2 to about 12 carbon atoms, more preferably about 6 carbon atoms, containing a blocked amine group can be coupled during synthesis using conventional chemistry to the 5'-hydroxyl group of a polynucleotide. Alternatively, a polynucleotide can be modified at the 3'-end with a spacer arm containing a blocked amine group by methods well known in the art.

Preferably, a polynucleotide possessing a 5'-linker arm or a 3'-linker arm such as:

$$A \longrightarrow O \longrightarrow P \longrightarrow O \longrightarrow CH_2 \longrightarrow N$$
Eq.1

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is employed wherein, as a spacer arm, n is 2-12 inclusive, preferably 6; Y is an amine or a thiol, preferably a primary amine; and A is an polynucleotide, ranging from between about 2-50000 consecutive bases, preferably about 5 to about 500 consecutive nucleotides, with only the 5'-hydroxyl or the 3'-hydroxy group requiring modification for attachment.

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The selected polynucleotides are then associated with the polymer coated glass slides for manufacturing arrays and microarrays. The arrays may be produced according to any convenient methodology, and a number of different array configurations and methods for their production are known to those of skill in the art and disclosed in U.S. Patent Nos.:5,445,934, 5,532,128; 5,384,261; and 5,700,637; the disclosure of which are herein incorporated in their entirety by reference. For example, the polynucleotides may be stably associated with the substrate through non-covalent means, such as by interacting with a positively charged surface of the substrate. Alternatively, the polynucleotides possessing the 5'- or the 3'-terminal linker arm may be bound to the substrate through covalent means, such as via an alkylamino-linker group. In another embodiment of the invention, the polynucleotides may be associated with the substrate through both non-covalent and covalent means.

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In order to conduct sample analysis using the arrays and microarrays of the invention, the RNA or DNA from a biological sample is made into hybridization probes, as is well known in the art. The hybridization probes are then contacted with the arrays and microarrays of the invention under hybridization conditions to produce a hybridization pattern. Suitable hybridization conditions are well known to those of skill in the art and reviewed in WO 95/21944 to Maniatis et al. Incubation conditions are adjusted so that hybridization occurs with precise complementary matches or with various degrees of less complementarity. After removal of nonhybridized probes, a scanner is used for detection or visualization to determine the levels and patterns of fluorescence. A detection system may be used to measure the absence, presence, and amount of hybridization for all of the distinct sequences simultaneously.

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The hybridization pattern can be used to determine quantitative information about the genetic profile of the nucleic acids in the sample that was contacted with the array to generate the hybridization pattern, as well as the physiological source from which the labeled sample nucleic acid was derived. The data provides information about the physiological source from which the sample nucleic acid were derived, such as the types of genes expressed in the tissue or cell which is the physiological source, as well as the levels of expression of each gene, particularly in quantitative terms.

10 EXAMPLES

The following examples are put forth so as to provide those of ordinary skill in the art with a complete disclosure and description of how to make and use the present invention, and are not intended to limit the scope of what the inventors regard as their invention nor are they intended to represent that the experiments below are all or the only experiments performed. Efforts have been made to ensure accuracy with respect to numbers used (e.g. amounts, temperatures, etc.) but some experimental errors and deviations should be accounted for. Unless indicated otherwise, parts are parts by weight, molecular weight is weight average molecular weight, temperature is in degrees Centigrade, and pressure is at or near atmospheric.

The cDNA microarrays were made according to U.S. Patent No. 5,807,522 to Brown et al. The polynucleotides were synthesized and purified by Operon Technologies, and used without further purification. The chemical reagents were obtained from Aldrich Chemical Company, and used without further purification. The organic solvents were of HPLC grade.

**EXAMPLE 1** 

This example serves to demonstrate a method of silylating a glass slide. Ten glass slides, visually inspected to be free of scratches, were selected. The selected glass slides were

immersed in 1 L solution of 0.1 % SDS in distilled water (w/v) and subjected to ultrasonication for approximately 30 minutes. The glass slides were then dried, treated to ultrasonication treatment in acetone for approximately 30 minutes, and air dried.

A 2.0% (w/v) silane solution was prepared by dissolving 3-aminopropyltrimethoxysilane in deionized water with gentle stirring. The dried glass slides were dipped in the silane solution for 2 minutes. The glass slides were rinsed free of excess silane solution by ultrasonication in distilled water for about two minutes, and rinsing with distilled water. The washed slides were cured at about 120 °C for about 30 minutes, and stored in a dustless environment until used.

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#### **EXAMPLE 2**

This example serves to demonstrate a method for making 60 PEI coated glass slides. All reactions were done at about 4 °C, unless otherwise indicated. Cyanuric chloride (12.7 g) was dissolved in 1 L of n-hexane and sodium carbonate (25.0 g). Separately, polyethylenimine (1.0 g, MW 25,000 Da) was dissolved in 1 L distilled water at room temperature. The solutions, the glass slides from Example 1, 2 L of n-hexanes, and additional 1 L of distilled water were separately stored for at least 2 hours in a refrigerator capable of controlling the temperature at less than about 4 °C. The glass slides were placed in two slide racks and the racks were place in the cyanuric chloride solution, with vigorous stirring of the solution. After about 1 hr., the glass slides were washed in 1 L of n-hexanes for about 10 minutes in an ultrasound cleaner, and air-dried. The slides were then placed in the polyethylenimine solution for about 1 hr. The slides were then washed with 1 L of distilled water for 10 minutes in an ultrasound cleaner, air dried, centrifuged to 1000 rpm, washed in 1 L of n-hexanes for about 10 minutes in an ultrasound cleaner, placed back in the cyanuric chloride solution for about 1 h., washed in 1 L of n-hexanes for about 10 minutes in an ultrasound cleaner, and air dried. The slides were then washed with about 1 L acetone for

about 20 minutes in an ultrasound cleaner at room temperature twice, and air dried. The slides were then stored desiccated at about 2 to 25 °C.

#### **EXAMPLE 3**

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This example serves to demonstrate a method for making 60 polylysine coated glass slides. The procedure of Example 2 was repeated, except 1 g of polylysine (Sigma) was used.

#### **EXAMPLE 4**

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This example serves to demonstrate a method for making 60 polyhistidine coated glass slides. The procedure of Example 2 was repeated, except 1 g of polyhistidine (Sigma) was used.

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#### **EXAMPLE 5**

The following example describes the application of polynucleotides onto a PEI-modified glass slide prepared in Example 2.

Synthetic oligodeoxyribonucleotides (59 bases in length with 3'-aminoalkyl linker modifications) were purchased from Operon Technologies(Alameda; CA). Seq. ID. No.: 1-5, shown in Figure 1, each targeting a yeast control fragment (YCF 23) target sequence, were used in this experiment. Dilutions of these oligodeoxyribonucleotides (6.25 – 100 micromolar) were made in 2x SSC buffer (pH 7.4) and transferred to 96-well microtiter plates. The resulting samples were spotted onto polyethylenimine-modified glass slides in the Incyte Microarray Systems production facility. After arraying, the slides were washed in 0.2% SDS solution for 2 min. Next, the slides were rinsed in deionized water for 1 min and immersed in a 2% casein solution in phosphate buffered saline at 60°C for 30 min. Then, the slides were rinsed in 0.2% SDS for 5 min, rinsed in deionized water for 1 min, and spun dry.

#### **EXAMPLE 6**

The following example describes the use of an array generated according to Example 5 in a hybridization experiment. A synthetic RNA transcript corresponding to the yeast control fragment (YCF 3) target sequence was prepared as follows. A clone containing the YCF 3 target sequence was provided by the Incyte Microarray Systems production facility. The clone was amplified with vector-specific primers to generate the corresponding PCR amplicon. This material was further amplified with PCR primers specific to the 3'- and 5'- ends of the target sequence. The forward primer contained a T7 promoter at its 3'-end (NNNNN NTAAT ACGAC TCACT ATAGG GAG) and the reverse primer contained a 30-base poly(dT) sequence at its 5'-end. The PCR products were purified using gel filtration. The purified T7 product was used as a template to generate RNA through in vitro transcription using Ambion's MEGAscribeä kit. (Austin, TX). The RNA was quantitated by UV spectroscopy.

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Cy5-labeled cDNA probe was transcribed from 1 ng of RNA template by reverse transcription using 5' Cy5 labeled random 9-mers (Operon Technologies). Reactions were incubated for 2 hrs at 37°C with 200 Units MMLV reverse transcriptase (Life Technologies, Gaithersburg, MD), 4 mM DTT, 1 unit RNase Inhibitor (Ambion, Austin, TX), 0.5 mM dNTPs, and 2 mg of the Cy5-labeled random 9-mer in a buffer provided by the manufacturer (25 mL final volume). The reactions were terminated by incubation at 85°C for 5 min. The reactions were then purified with a TE-30 column (Clontech, Palo Alto, CA), made upto a volume of 90 mL with deionized water, and precipitated with 2 mL 1 mg/mL glycogen, 60 mL 5M NH<sub>4</sub>OAc, and 300 mL ethanol. The pellets were resuspended in 24 mL of hybridization solution: 5X SSC, 0.2% SDS, 1 mM DTT.

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The Cy5-labeled cDNA probe was applied to the array, covered with a 22-mm<sup>2</sup> glass cover slip, placed in a sealed chamber to prevent evaporation, and incubated at 60°C for six hrs. After the hybridization, the arrays were washed for 10 minutes in 1X SSC /0.1%SDS at 45°C then for 3 minutes in 0.1X SSC /0.2% SDS at 25°C. The arrays were imaged by

confocal laser scanning using GenePix<sup>™</sup> scanners (Foster City, CA) with a 10 mm resolution. The signal was converted into 16-bits-per-pixel resolution, yielding a 65,536 count dynamic range. Incyte GEMtools<sup>™</sup> software (Incyte Pharmaceuticals, Inc., Palo Alto, CA) was used for image analysis. Signals were corrected for local background. The example demonstrates the use of this invention for detection of a target sequence in a microarray format using immobilized polynucleotides.

#### **EXAMPLE 7**

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The following example compares the performance of glass slides coated with polyethlenimine, polylysine and polyhistidine.

In order to compare their ability to bind polynucleotides, and to examine the hybridization performance of the corresponding arrays, the following experiment was conducted. Polynucleotide sequences (Seq. ID. No.: 6-10, shown in Figure 1) were designed against an intronic yeast control fragment sequence, YCF 44. The polynucleotides were purchased from Operon Technologies. Each sequence was synthesized as four different derivatives: (1) unmodified; (2) 3'- aminolinker modified (unlabeled); 5'-dye-labeled (cyanine 3, no aminolinker); and 5'-dye labeled (cyanine 3) plus 3'-aminolinker modified. Polynucleotides of the same sequence plus a 3'-aminolinker were mixed in a 10:90 molar ratio (dye labeled: unlabeled). Polynucleotides without a 3'-aminolinker were likewise mixed in a 10:90 molar ratio (dye labeled: unlabeled). Each mixture was reconstituted in 2x SSC buffer and distributed into a 96-well plate at 1 mM, 10 mM and 100 mM concentrations. Each of the resulting samples was then printed onto the modified glass substrates four times to enable signal averaging. Next, the slides were washed, blocked, and dried as described in Example 6. Then, the slides were scanned using a two-color laser-scanning device (Axon Instruments) to obtain a relative measure of the amount of Cy3 dye deposited at each spot. Representative data is shown in Figure 2. In each case, the aminolinker-modified polynucleotides bound in greater abundance compared to the corresponding sequences

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without aminolinkers. Nevertheless, the data indicates that the polynucleotides bind via a mixture of covalent and noncovalent interactions.

In order to measure the hybridization activity of polynucleotides bound onto the coatings according to this example, a synthetic RNA transcript was prepared from YCF 44 as described in the previous example. The generation of Cy5-labeled cDNA probe, hybridization and data analysis were conducted as described in the previous example. The resulting hybridized arrays were then scanned in the Cy5 channel to provide a relative measure of hybridized probe. Representative data is shown in Figure 3.

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#### **CLAIMS**

- 1. A method of attaching target molecules to a solid support, the method comprising the steps of:
- a) silylating the support with an agent having the formula  $H_2N-(CH_2)_n-SiX_3$  where n is between 1 and 10, and X is independently chosen from OMe, OEt, Cl, Br, or I;
  - b) activating with a first crosslinking reagent;
  - c) reacting with an amine-containing polymer to form a modified solid support; and
- d) attaching target molecules to the modified solid support, wherein the target molecules are arranged in a defined manner on the modified solid support.
- 2. The method of claim 1, wherein after the reacting step, the solid support is further modified with a second crosslinking reagent.
- 3. The method of claim 1 or 2, wherein the solid support is selected from the group consisting of glass, silica, plastic, ceramic, beads, and nylon, and combinations thereof.
  - 4. The method of claim 1, 2 or 3, wherein the solid support is glass.
  - 5. The method of claim 1, 2, 3, or 4, wherein the crosslinking reagent is cyanuric chloride.
  - 6. The method of claim 1, 2, 3, 4 or 5, wherein the amine-containing polymer is selected from the group consisting of polyethylenimine, polyhistidine, polylysine, and polyarginine, and combinations thereof.
- 7. The method of claim 1, 2, 3, 4 or 5, wherein the amine-containing polymer is polyethylenimine.

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- 8. The method of claim 1, 2, 3, 4, 5, 6, or 7, wherein the target molecules are covalently attached to the modified solid support.
- 9. The method of claim 1, 2, 3, 4, 5, 6 or 7, wherein the target molecules are non-covalently attached to the modified solid support.
  - 10. The method of claim 1, 2, 3, 4, 5, 6 or 7, wherein the target molecules are both covalently and non-covalently attached to the modified solid support.
- 11. The method of claim 1, 2, 3, 4, 5, 6, 7, 8, 9 or 10, wherein the target molecules are selected from the group consisting of target polynucleotides, target polypeptides and target polysaccharides.
- 12. The method of claim 1, 2, 3, 4, 5, 6, 7, 8, 9 or 10, wherein the target molecules are target polynucleotides.
  - 13. The method of claim 1, 2, 3, 4, 5, 6, 7, 8, 9 or 10, wherein the target molecules are target polynucleotides independently comprising at least about 50 to 65 nucleotides in length.
- 20 14. The method of claim 1, 2, 3, 4, 5, 6, 7, 8, 9 or 10, wherein the target molecules are target polynucleotides comprising a 5'-end and a 3'-end and a spacer arm at the 5'-end or the 3'-end.
  - 15. The method of claim 1, 2, 3, 4, 5, 6, 7, 8, 9 or 10, wherein the target molecules are target polypeptides.
  - 16. The method of claim 1, 2, 3, 4, 5, 6, 7, 8, 9 or 10, wherein the target molecules are target antibodies.

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- 17. The method of claim 1, 2, 3, 4, 5, 6, 7, 8, 9 or 10, wherein the target molecules are target monoclonal antibodies.
- 18. An array of target molecules, the array comprising:
  - a solid support modified by a method comprising the steps of:
- a) silylating the support with an agent having the formula  $H_2N$ -( $CH_2$ )<sub>n</sub>-SiX<sub>3</sub> where n is between 1 and 10, and X is independently chosen from OMe, OEt, Cl, Br, or I;
  - b) activating with a first crosslinking reagent;
  - c) reacting with an amine-containing polymer; and
- a plurality of target molecules arranged in a defined manner and attached to the support.
- 19. The array of claim 18, wherein after the reacting step, the solid support is further modified with a second crosslinking reagent.
- 20. The array of claim 18 or 19, wherein the solid support is selected from the group consisting of glass, silica, plastic, ceramic, beads, and nylon, and combinations thereof.
- 21. The array of claim 18, 19 or 20, wherein the solid support is glass.
- 22. The array of claim 18, 19, 20 or 21, wherein the crosslinking reagent is cyanuric chloride.
- 23. The array of claim 18, 19, 20, 21 or 22, wherein the amine-containing polymer is selected from the group consisting of polyethylenimine, polyhistidine, polylysine, and polyarginine, and combinations thereof.
- 24. The array of claim 18, 19, 20, 21 or 22, wherein the amine-containing polymer is polyethylenimine.

- 25. The array of claim 18, 19, 20, 21, 22, 23 or 24, wherein the target molecules are covalently attached to the modified solid support.
- 26. The array of claim 18, 19, 20, 21, 22, 23 or 24, wherein the target molecules are non-covalently attached to the modified solid support.
- 27. The array of claim 18, 19, 20, 21, 22, 23 or 24, wherein the target molecules are both covalently and non-covalently attached to the modified solid support.
- 28. The array of claim 18, 19, 20, 21, 22, 23, 24, 25, 26 or 27, wherein the target molecules are selected from the group consisting of target polynucleotides, target polypeptides and target polysaccharides.
- 29. The array of claim 18, 19, 20, 21, 22, 23, 24, 25, 26 or 27, wherein the target molecules are target polynucleotides independently comprising at least about 50 to 65 nucleotides in length.
  - 30. The array of claim 18, 19, 20, 21, 22, 23, 24, 25, 26 or 27, wherein the target molecules are target polynucleotides comprising a 5'-end and a 3'-end and a spacer arm at the 5'-end or the 3'-end.
    - 31. The array of claim 18, 19, 20, 21, 22, 23, 24, 25, 26 or 27, wherein the target molecules are target polypeptides.
- 32. The array of claim 18, 19, 20, 21, 22, 23, 24, 25, 26 or 27, wherein the target molecules are target antibodies.
  - 33. The array of claim 18, 19, 20, 21, 22, 23, 24, 25, 26 or 27, wherein the target molecules are target monoclonal antibodies.

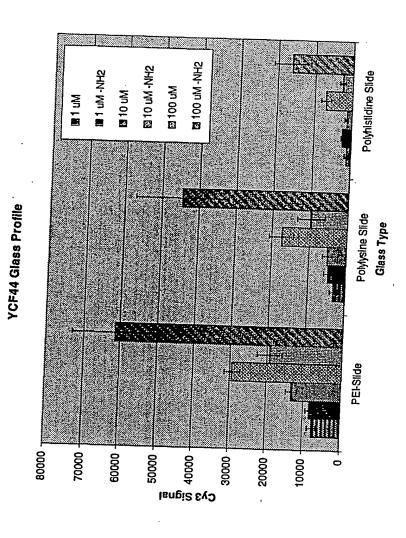
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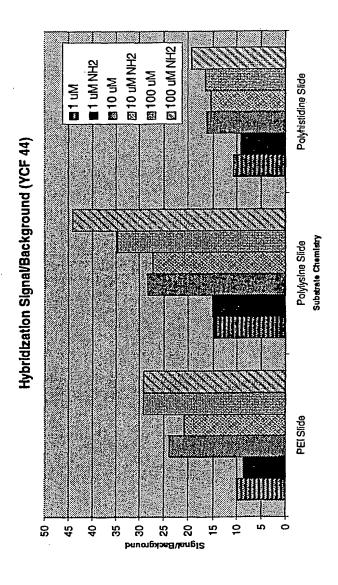
### FIGURE 1.

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#### SEQUENCE LISTING

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Electronic o	data base consulted during the international search (name of dat	a base and, where practical, search terms used)		
EPO-In	ternal, WPI Data			
C. DOCUM	ENTS CONSIDERED TO BE RELEVANT			
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χ Furthe	r documents are listed in the continuation of box C.	V Delegation in the second sec		
		Patent family members are listed in an	nex.	
A' document defining the general state of the art which is not considered to be of particular relevance  E' earlier document but published on or after the International filing date  L' document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)  O' document referring to an oral disclosure, use, exhibition or other means  P' document published prior to the international filing date but later than the priority date claimed		cited to understand the principle or theory invention  'X' document of particular relevance; the claime cannot be considered novel or cannot be considered novel or cannot be considered novel or cannot be comment of particular relevance; the claime cannot be considered to involve an inventive document is combined with one or more all.	nent of particular relevance; the claimed invention of be considered novel or cannot be considered to be an inventive step when the document is taken alone nent of particular relevance; the claimed invention of be considered to involve an inventive step when the ment is combined with one or more other such docus, such combination being obvious to a person skilled art.	
ale of the act	ual completion of the international search	Date of mailing of the international search re	f .	
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ame and mail	ing address of the ISA European Patent Office, P.B. 5818 Patentlaan 2	Authorized officer		
NL – 2280 HV Rijswijk Tel. (+31–70) 340–2040, Tx. 31 651 epo nl, Fax: (+31–70) 340–3016		Reedijk, A		

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